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663 - Filament winding pipe/ Tank

DS-663 is DCPD modified unsaturated polyester resin with medium viscosity and reaction activity, no wax and good air drying performance. It has the characteristics of high mechanical strength and good wettability with filler and glass fiber. It is especially suitable for manufacturing wound glass fiber reinforced sand pipe, storage tank and ordinary hand pasted FRP products.

Technical Indexes of Liquid Resin			
Item	Unit	Value	Standard
Appearance		Yellowish transparency Liquid	
Acid Value	mgKOH/g	17-21	GB2895
Viscosity(25°C)	Mpa.S	300-700	GB7193
Gel Time	min	5-9	GB7193
Non-Volatile	%	65-68	GB7193
Thermal Stability(80°C)	h	≥24	GB7193

Note: Gel Time is 25°C; in air bath; 0.5ml cobalt isocaprylate solution and 0.5 ml MEKP solution were added into 50 g resin

Specification for Physical Properties			
Item	Unit	Value	Standard
Barcol hardness≥	Barcol	40	GB3854
Tensile strength ≥	MPa	45	GB2567
Elongation at break≥	%	2.0	GB2567
Flexural strength≥	MPa	80	GB2567
Impact strength≥	KJ/m ²	4	GB2567
Heat deflection temperature(H.D.T) ≥	°C	80	GB1634.2

Note: Environmental Temperature for Experiment: 23±2°C; relative humidity: 50±5%

Package and Recommended Storage:

DS663 : Packed in metal drum of 220KGS Net weight with shelf life of 6 months at 20°C at ventilated places, avoiding direct sunlight and heat or fire.

Note: The data were tested according to GB standard. Influenced by many factors in the process of fabrication, necessary researches by user are not exclusive. Legally, no warranties for some performances of product are applicable to one specific use and the rights to amend the materials are reserved.