

**常州联拓复合材料有限公司**  
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**TECHINICAL DATA SHEET FOR 854N SMC**

854N SMC for Resin has the characteristics of thickening stability, high gloss, high mechanical strength, excellent electrical, water resistance and corrosion resistance. Suitable for pressing electrical components, building facilities, industrial, civil equipment and other fields of high performance requirements of the molding products.

<b>Technical Indexes of Liquid Resin</b>			
Item	Unit	Value	Standard
Appearance		Light yellow transparent Liquid	Visual
Acid Value	mgKOH/g	16-20	GB2895
Viscosity(25°C)	mPa.S	1300-1700	GB7193
Gel Time	min	3-7	GB7193
Non-Volatile	%	65-68	GB7193
Stability(80°C)	h	≥24	GB7193

Note: Gel Time is 25°C; in air bath; 1ml cobalt isocaprylate solution and 1ml MEKP solution were added into 50g resin

<b>Performance Indexes of Resin Casting Substance</b>			
Item	Unit	Value	Standard
Barcol hardness≥	Barcol	40	GB3854
Tensile strength ≥	MPa	60	GB2567
Tensile modulus ≥	MPa	2500	GB2567
Elongation at break≥	%	4.0	GB2567
Flexural strength≥	MPa	90	GB2567
Flexural modulus≥	MPa	3000	GB2567
Impact strength≥	KJ/m2	12	GB2567
H.D.T ≥	°C	110	GB1634.2

Note: (1)Casting system sample method: according to GB/T8237-2005  
 (2)Casting post-treatment method: room temperature /24 hours +40°C/1 hour +90°C/3 hours  
 (3)The ambient temperature was 23 ± 2°C and the relative humidity was 50 ± 5%

**Packing and Storing:**

854N is packed in metal drums with net weight of 220KG, and its storage life is six months at 20°C. The storage life will be shortened when the temperature increases. It should be stored in a cool and ventilated place, avoid direct sunlight and keep away from heat source